

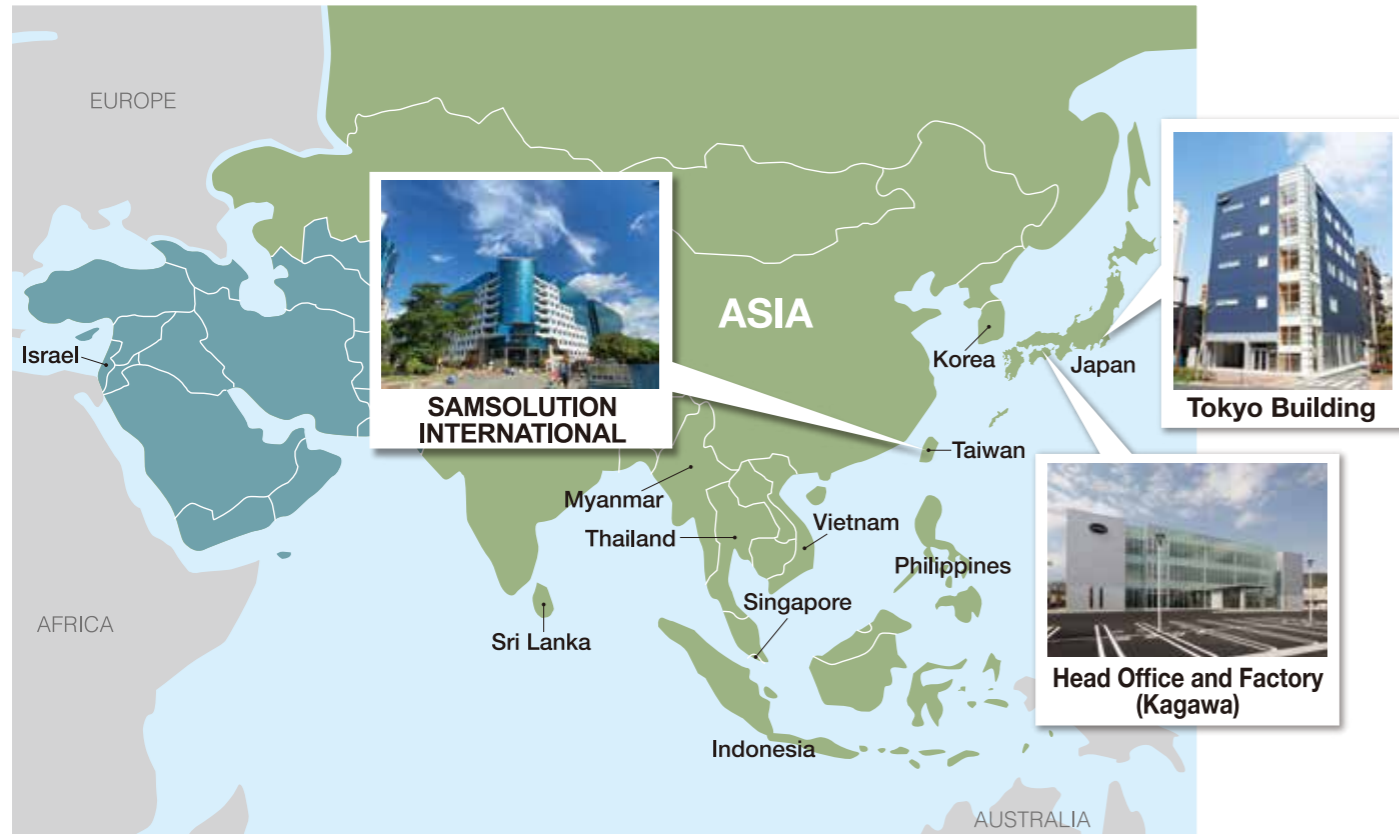
Network

We, SAMSON Co., Ltd., have been engaged in the manufacture and sales of various Boilers and Food Processing Equipment since our foundation in 1945, and have been enjoying a good reputation from customers in various industrial fields of Japan.

In overseas markets, we have devoted ourselves to exporting our products into mainly Asian countries for a long period and have delivered them to many customers.

After delivery, our authorized distributors in the respective countries have taken care of maintenance services on our equipment through the cooperation from customers.

We are supporting our distributors for the improvement of maintenance technology and we hope our customer can operate our products safely without any trouble.



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SAMSOLUTION

For a sustainable future of energy and food

SAMSOLUTION BOILER SYSTEM

SE Series **GRS**

Made in **Japan**
since 1945

SE Saving Energy Boiler
Advance





From Evolution to Advance!

SE *Saving Energy Boiler* **Advance** *Series*

*To realize Low-carbon society,
SAMSOLUTION never stop evolution!!
We advance our technology for Energy Saving.*

Everyone try to save the energy from time to time.

But the most important thing for Energy-saving is continuation and advancement.

So, we eager much advanced performance on our Boilers.

SE ADVANCE series are concentrated into Energy-Saving function.

New functions are added on current boiler functions and improved on Safety,
Visibility and ENERGY-SAVING !



Maximum
efficiency

**Over
100%**

High
turn-down

1:7

Combustion and
Feed water control

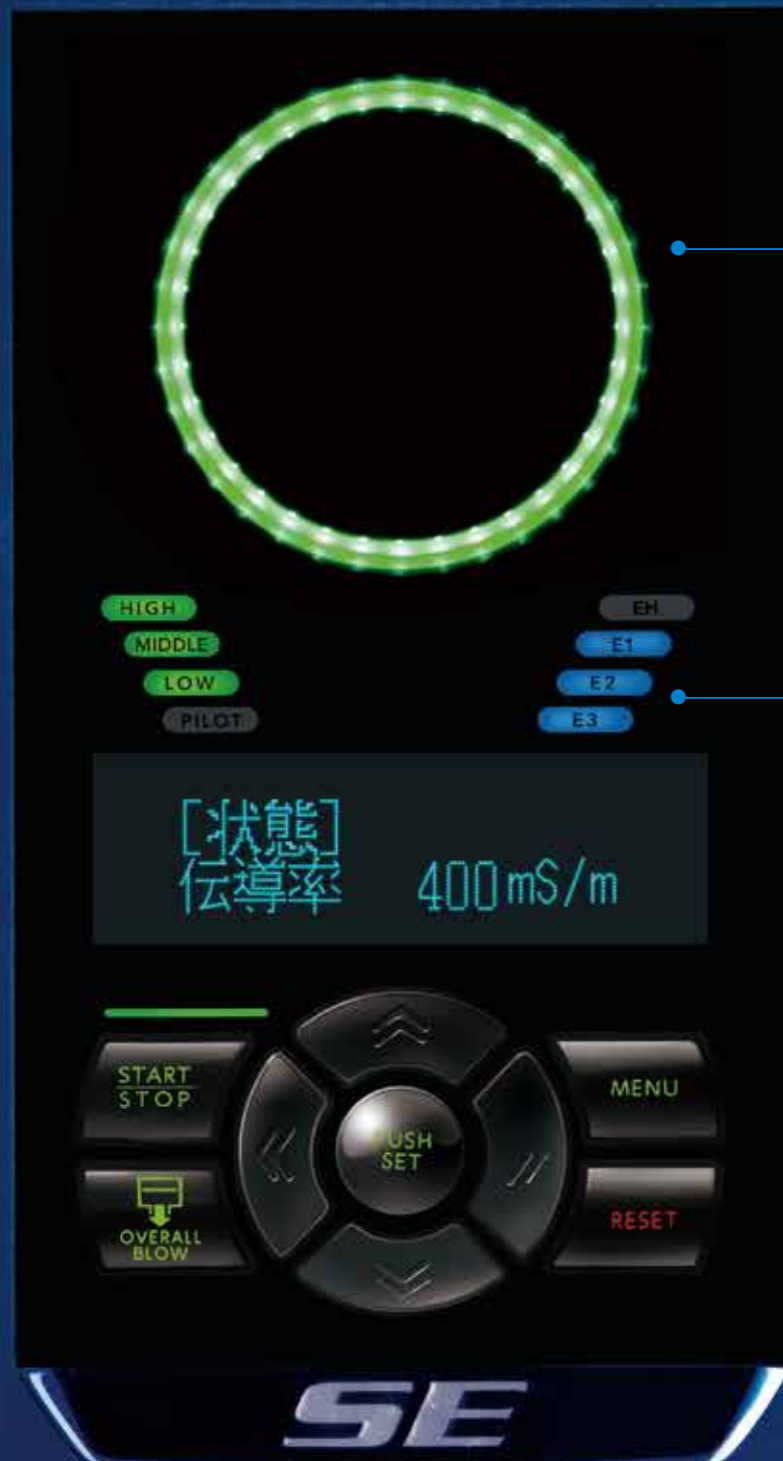
**High speed
multi-position**

High
dryness steam

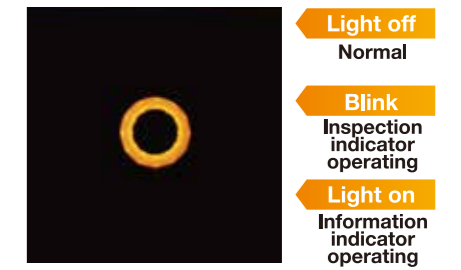
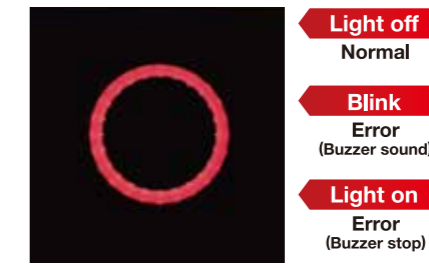
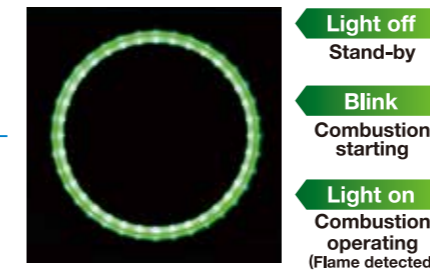
99.5%

SAFETY & STATE EYE

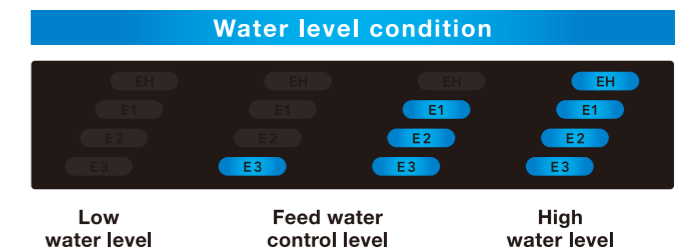
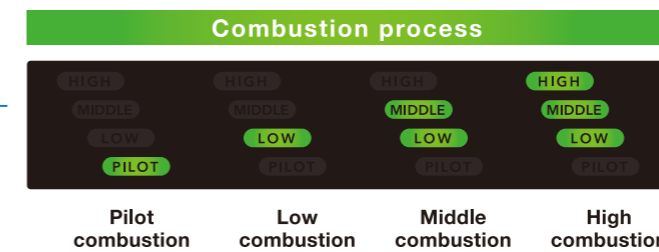
We are seeking for safety and security,
and it is easy to check the boiler status and situation!



SAFETY EYE Indicate boiler operating condition in real time



STATE EYE Indicate combustion process and water level condition in real time



Feed water control improve from two-stage to multi-stage method!
We adopted feed water multi-position

To measure the change of feed water flow, which is occurred by the difference of operating pressure, by the instantaneous value of feed water flowmeter. And adjust the rotation speed of feed water pump by multi stage control in order to keep the feed water within the constant flow range.

Save the electricity consumption, and Keep stable the steam pressure

Improve from Belt method to Direct connection method
High speed fan motor

High performance Fan is provided, which Fan is directly connected between new inverter of high speed rotation and Impeller. Improve the acceleration, the deceleration and also improve the load followability by high speed multi control.

Advanced Safety
Stepping up combustion monitoring & dual processor

Double check the normal operation by following ways, one is to check the rotation of Fan and damper open degree at each combustion position, another is to check the wind pressure switch and sensor. To check the open-close condition of fuel valve by continuous measurement of instantaneous value of fuel flowmeter.

Dual processor is loaded

Two independent CPU mutually monitor the operating condition concerned to combustion, input/output condition and reliability of safety backup system. We improve Fail-Safe backup system much stronger.

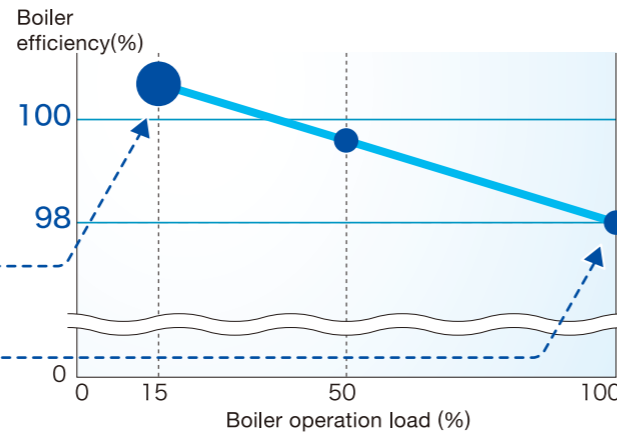
High efficiency

Max. boiler efficiency over 100%!

98% rated operation efficiency is standard thanks to new design economizer and Samson unique micro furnace body. More than 100% efficiency can be achieved in low combustion operation due to allowance of heating surface comparing with combustion amount.

In low boiler load **OVER 100%!**

98% rated operation efficiency is standard.
Efficiency based on "Boiler spec labeling standard" by Japan small type once-through boiler association.



High turn-down

1:7 wide combustion, saving energy operation with few stand-by

Burner with wide turn down (ratio of maximum combustion - minimum combustion) has wide combustion range, so that efficient operation can be achieved even during boiler load is low.

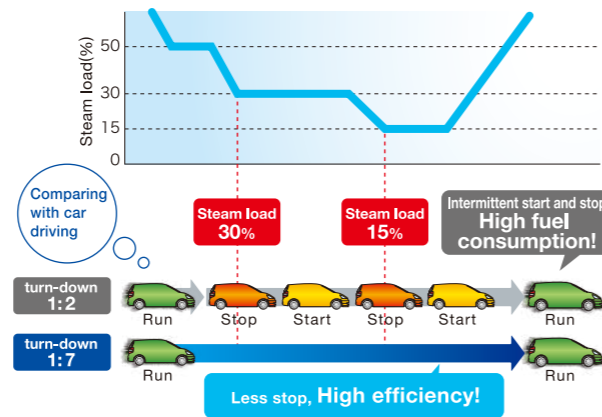
You can save energy because of less purge heat loss.

Advantage for environment and fuel consumption with high efficiency and high turn-down

Fuel reduction **JPY 800,000/year**

CO₂ reduction **30 tons/year**

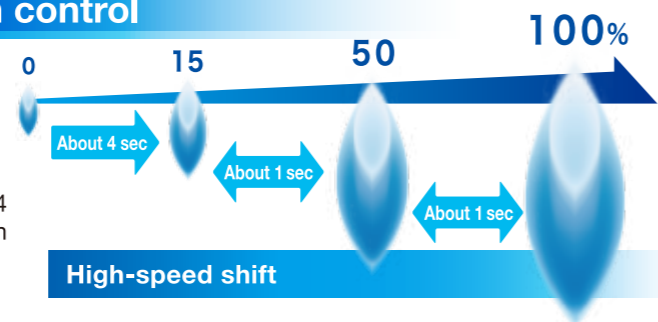
[Estimation condition] 1 unit of SE-3000APG(300days/year, 12hr/day, 30% load operation)
Comparison in boiler efficiency 96% VS 98%, turn-down ratio 1:2 VS 1:7



High-speed multi position combustion control

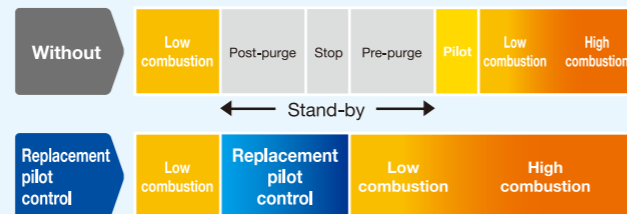
Quick combustion shift is no waste

High-speed multi position combustion control includes 4 combustion position as standard, and can shift to each standard in less than 1 second.



Replacement pilot control(Optional)

With replacement pilot control(Optional), it is possible to follow up load variation, because the boiler operate stand-by mode that ignite the pilot burner at main burner combustion stop, then main burner start to combust without pre-purge about 4 sec after combustion request.

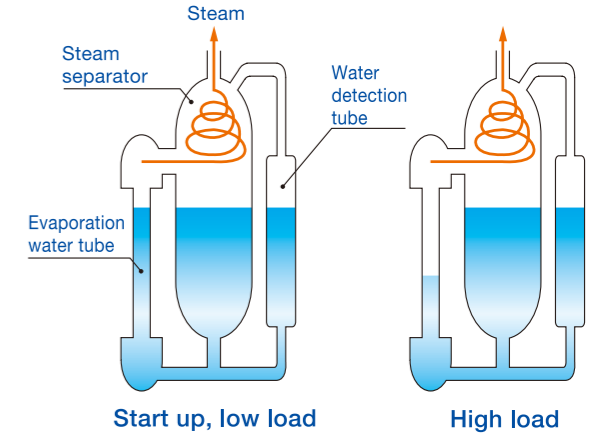


High dryness

Save energy with "High dryness steam" and "High condense operation"!

Dryness of steam **More than 99.5%** (measured value)

Water level changes referring boiler load and level of water condense to keep high steam dryness.



High dryness steam... Supply high dryness steam

Advanced water level control system helps to obtain stable supply of high dryness steam in low - high load.

What is the advantage of "High dryness steam"?

- Energy saving operation**
 - High dryness steam has more latent heat than wet steam, so that total steam consumption can be reduced.
 - Amount of drain from steam trap can be reduced.
- Less harmful to user machine**
 - Less steam hammer.
 - Low risk of alkali corrosion.

High condense operation... It is possible to run boiler with highly condensed water

In general, carry-over is likely to happen as condensation of boiler water becomes high and dryness of steam will be low. Thus, it is common to operate boiler with low condense water with high blow rate. SE series has unique water level control and high performance steam separator to obtain high steam dryness even with high condense water.

What is the advantage of "High condense operation"?

It is possible to operate boiler with high electric conductivity water to lower blow rate. Saving energy with less waste water.

Advantage of high dryness steam		Advantage of high condense operation	
Dryness of steam	1.5%	Blow rate	3%
SE	99.5%	SE	5%
(Other company)	98%	(Other company)	8%

Energy Saving

With "High dryness steam" and "High condense operation", You can save cost and contribute to environment.

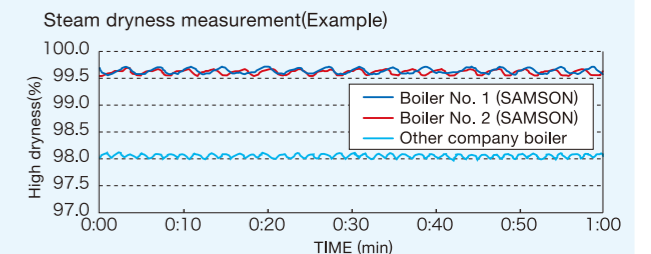
Fuel Saving **JPY 660,000/year**

CO₂ reduction **25t/year**

[Estimation condition]

- Electric conductivity 20mS/m
- Condensate level standard (SE) 400mS/m*
- Condensate level standard (Other company) 250mS/m
- Steam amount 15,000t/year (SE-3000APG × 6unit, 300day/year, 12h/day, boiler load 30%)
- Fuel price: JPY 60/m³(N) [13A]

*Depending on feed water quality



Saving energy

Inverter control as standard for fan motor and feed water pump

Cut electric consumption to 1/4 for fan motor.
Less electric consumption and long-life feed water pump.

● Fan motor inverter control

Saving energy by adjusting fan motor rotation speed for boiler combustion position.

● Feed water inverter control

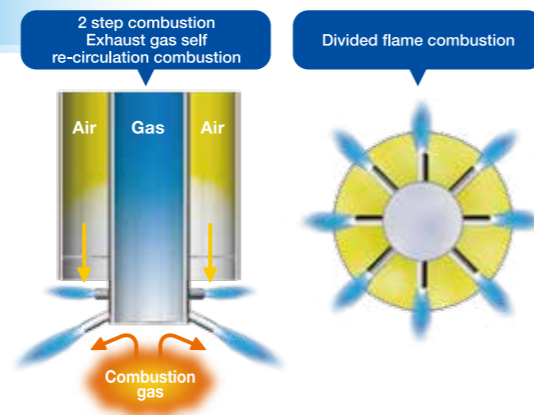
If boiler operation pressure is low after overall blow or feed water timing, decreasing feed water pump rotation speed make less electric consumption, protect water flow meter and feed water pump, less cavitation.

High performance burner

SUPER-LOW-NOx nozzle mix burner Less than 40ppm

Condition: O₂=0%value, 13A actual measure, room temp. 30°C celsius, humidity 65%.
NOx value changes by fuel condition, room temp., humidity.

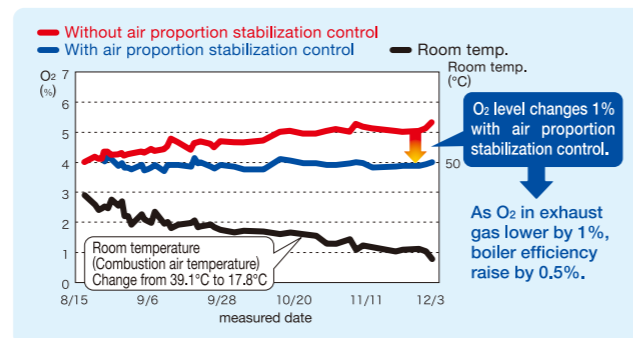
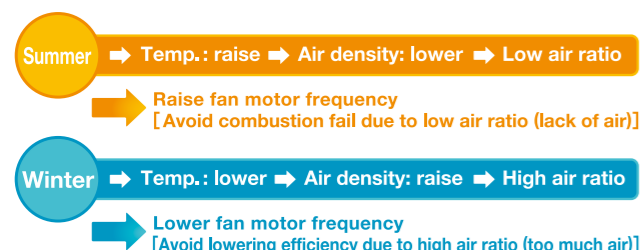
Achieved high output and high turn-down with environment friendly burner.
Burner type is nozzle mix. No air filter needed, no trouble with daily maintenance for filter check / cleaning.



Air proportion stabilization control

Automatic air ratio control in best value through all season

Offset wind amount correspondence to air temp. to stable combustion and saving energy.



High efficiency, Long-life boiler body

Adopt new micro-furnace boiler body

High efficiency heat transfer by adopting fin water tube which is invented for low pressure drop of combustion gas.
Boiler body has the furnace with round-positioned water tube. Heat from combustion gas is transferred to each water tube equally. No particular water tube is overheated so that you can enjoy long-life of boiler.



Saving space & Low cost

Saving space by close placement

Efficient space by close placement.
Save more space with big capacity 3t/h boiler.

● Saving space close placement

BEFORE

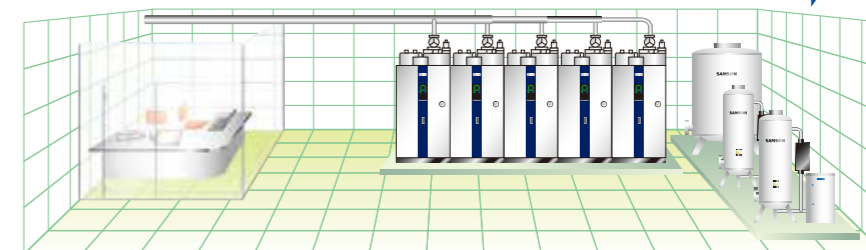
2t/h × 5units



46% space saving compared to old model.

AFTER

2t/h × 5units



Safety

Multiple safe design

Fail safe... Fail safe design water level control and combustion control

Installed multiple safe device as low-water cut off device, safety valve etc.

More high level safeness with fail safe design feed water control and combustion control.

High reliability with equipped sensors.

- Low water sensor × 2 units
- Steam temperature sensor
- Gas pressure switch
- Exhaust gas temperature sensor
- Wind pressure sensor
- Steam pressure sensor
- Boiler body thermo
- Electric conductivity sensor
- Boiler water temperature sensor etc.

Prevention method... Output check point before it breaks

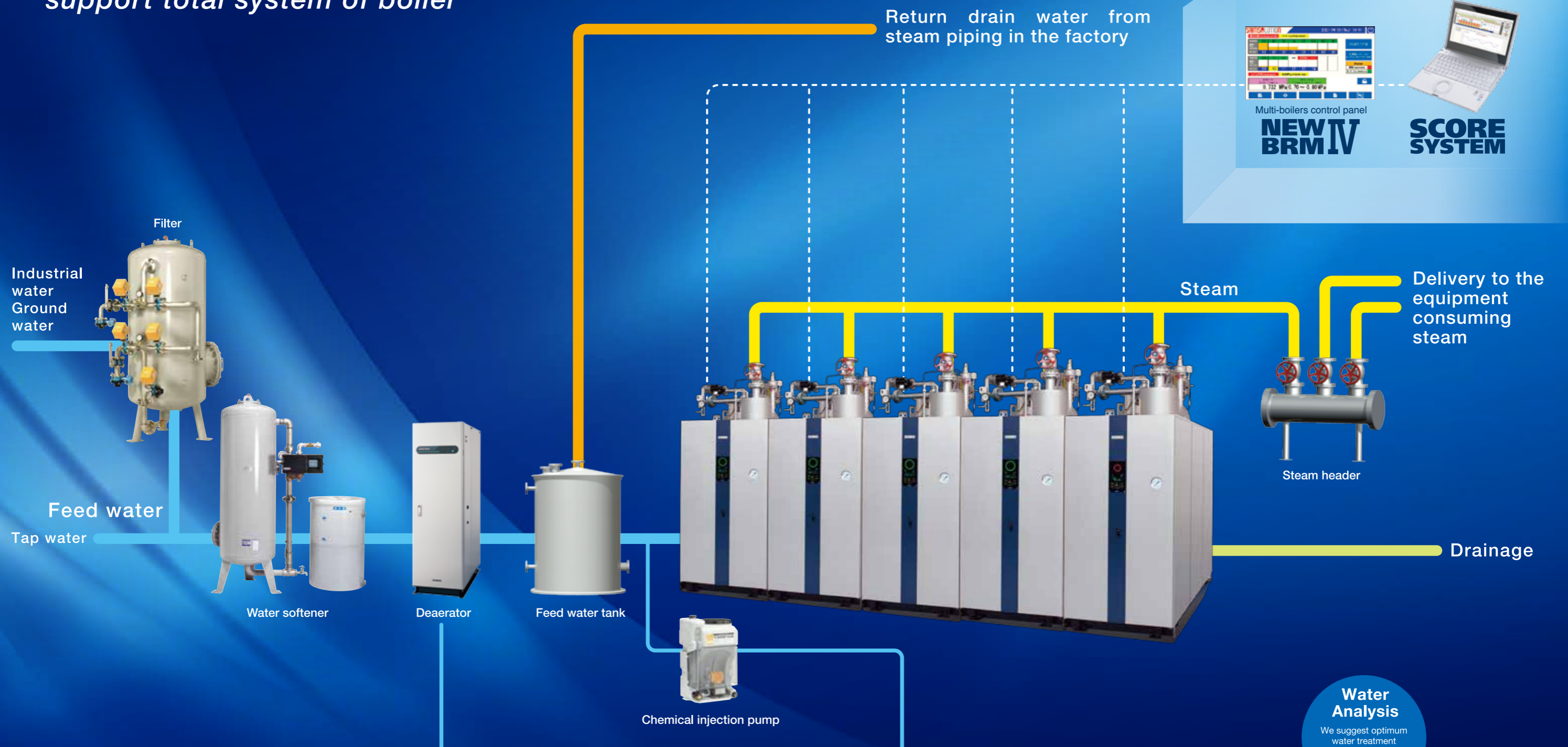
Display check point before output errors.

- Exhaust gas temperature inspection
- Exhaust gas temperature sensor inspection
- Combustion air temperature sensor inspection
- Overall blowdown inspection (Automatic overall blowdown control)*
- Water-level electrode rod inspection
- Steam pressure sensor inspection
- Water tube temperature sensor inspection
- High water level inspection (Pure water specification)*
- Chemical injection inspection
- Electric conductivity sensor inspection
- Concentrated blowdown inspection etc.

*Option

SYSTEM FLOW

We, SAMSON propose and support total system of boiler



Deaerator

It remove dissolved oxygen in the feed water. And it prevent the boiler, steam piping and steam required equipment from corrosion. We can supply not only membrane but nitrogen substitution type and Heating deaerator system.

Water treatment chemicals for boiler **SAMCLEAN**

Our multi-purpose boiler chemicals have a function to prevent scale sticking and corrosion, adjust pH, and disperse sludge. Please use Sam-clean series to keep the boiler good condition for long time.

*We might be unable to export due to the regulation of your country. Please contact us for confirmation.

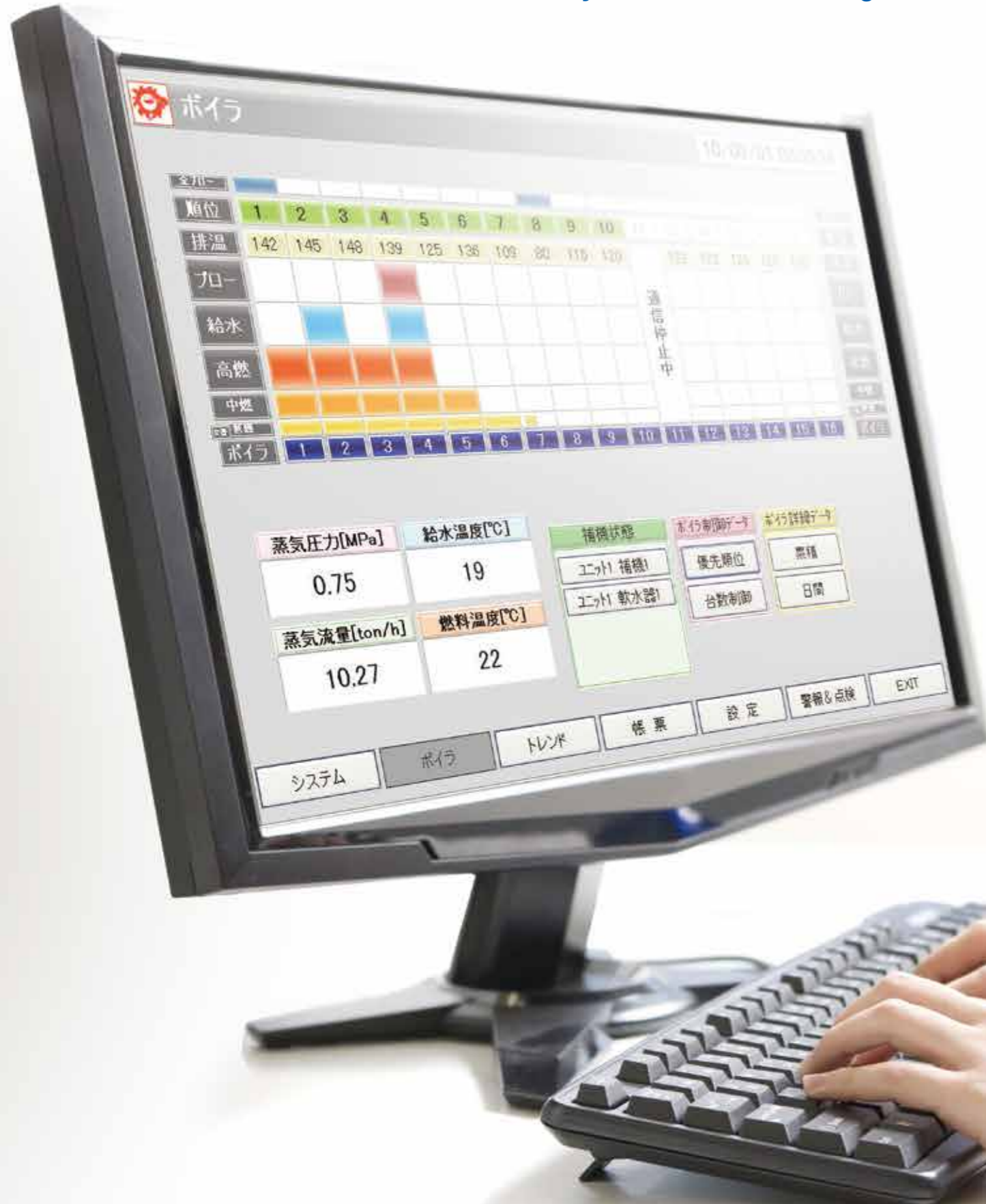
Water Analysis
We suggest optimum water treatment equipment depending on water quality and boiler operating condition.



SAMCLEAN S-125
Category Code : G6, G7
NSF Registration No. 166985

SCORE & NEW SYSTEM & NEW BRM IV

Heat control system for once-through boiler

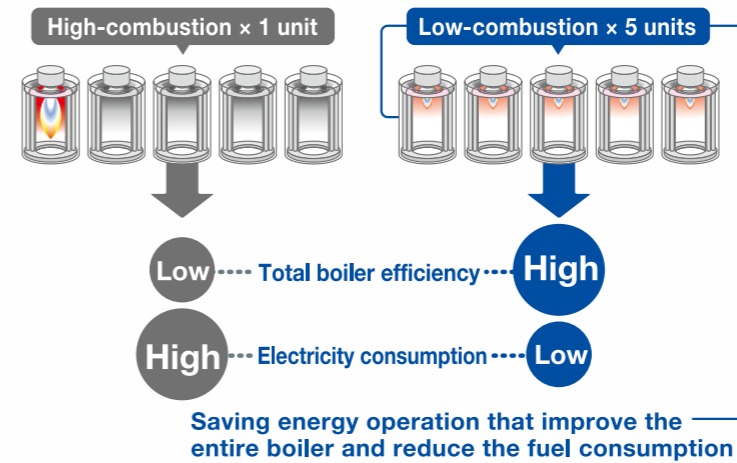


In the boiler room

NEW BRM IV Multi-boilers control panel
 Selects the best operation pattern
 Minimize fuel & electricity consumption

In case of steam load is small, operation that control multi-boilers under low combustion is more efficient than operation that control a boiler under high combustion. NEW-BRMIV can be improved the efficiency of the entire system and reduce the electricity consumption by selecting optimal operating pattern to check the operating condition and steam demand.

For example...In case of steam load is 2,000kg/h~3,000kg/h (SE-3000APG x 5 units)



Menu screen

Pictograms and Japanese-English language are easy to operate.

Condition monitoring screen

You can check boiler operating condition, combustion condition, error and inspection information.



Individual data screen

You can check each boiler operating condition by daily data and the day before data screen.



Multi-boilers control setting screen

You can set control pressure range, control quantity, control pattern and priority rank.

In the monitoring room...

SCORE SYSTEM To manage the total steam generating system not only boiler but including auxiliary equipment



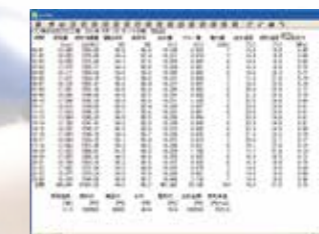
To indicate the machine condition of entire steam generating system.



To manage the entire system and individual boiler.



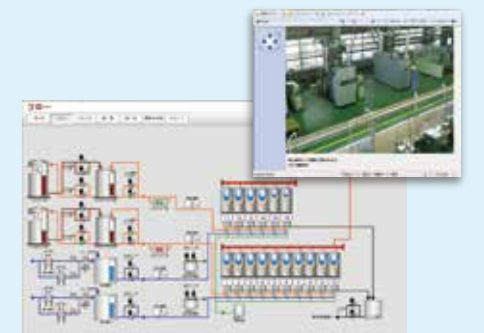
To indicate the guidance that explain the cause and ways to cope with it by using photo and drawing at occurring error and inspection.



To make a report for the entire system and individual boiler.

SCORE SYSTEM HG

We can supply not only standard model 「Score VS」 but also customized model depending on the customer 「Score HG」



If you install monitoring camera(option), you can get information in real time by movie.

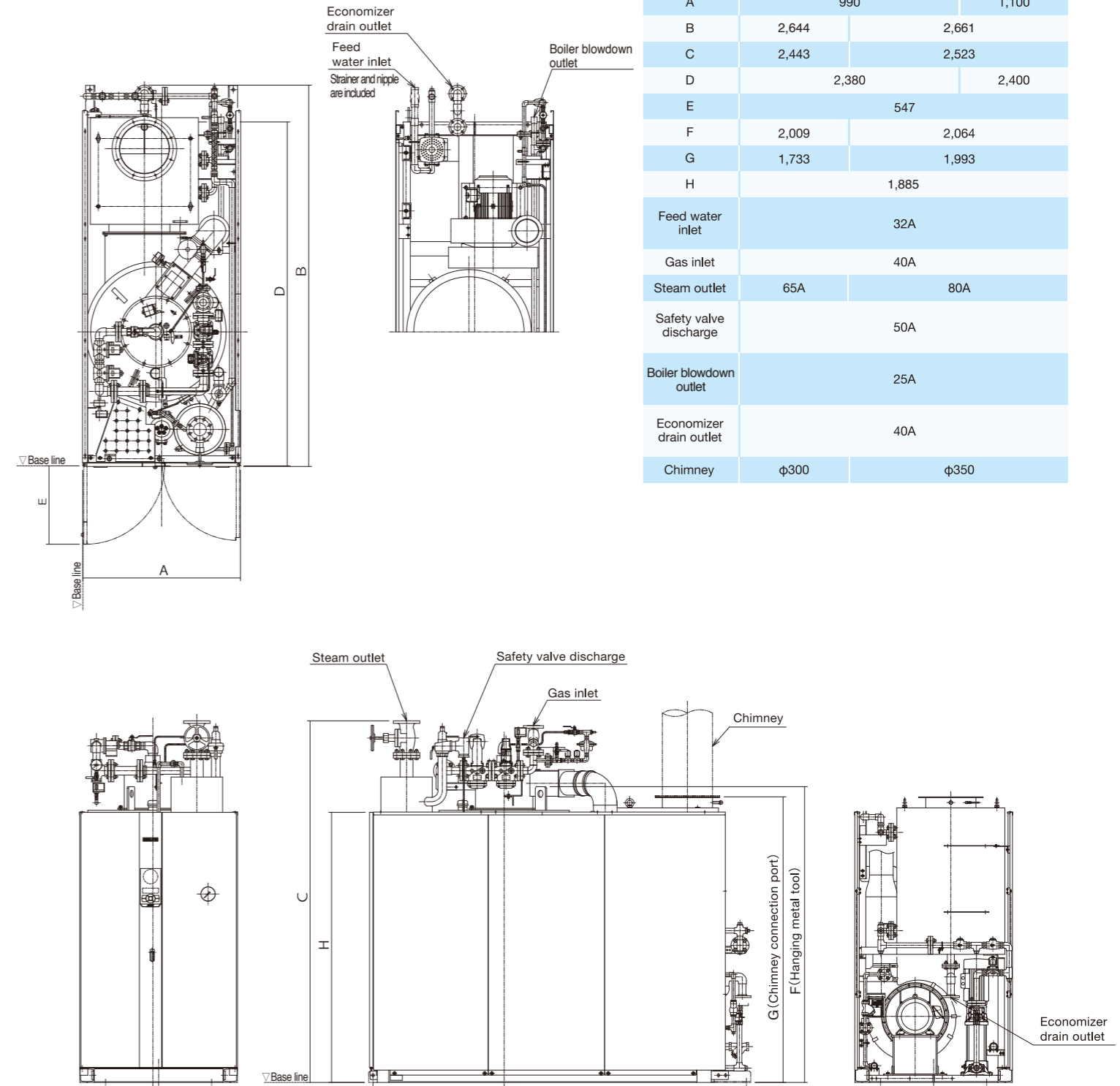
Specifications

Item	Unit	SE-2000APG	SE-2500APG	SE-3000APG	
Type of Boiler	—	Small Type Boiler			
Max. Pressure	MPa(kgf/cm ²)	0.98(10)			
Working Pressure Range	MPa	0.49~0.88			
Hydraulic Testing Pressure	MPa(kgf/cm ²)	1.58(16)			
Equivalent Evaporation	kg/h	2,000	2,500	3,000	
Heat Output	kW	1,254	1,567	1,881	
Boiler Efficiency	%	98			
Heating Surface Area	m ²	9.89	9.94		
Holding Water Volume	L	170		175	
Type of Burner	—	Blast			
Combustion Control	—	Inverter Control, Multi-Position Combustion Control			
Turn-down Ratio	13A	—	1:7		
	LPG	—	1:5		
Feed water control	—	Inverter Control, Multi-Position Combustion Control			
Ignition	—	AC Spark Ignition			
Fire Detection	—	Ultraviolet Ray Phototube			
Dry Weight	kg	2,150	2,330	2,460	
Weight in Operation	kg	2,350	2,540	2,670	
Fuel Consumption	13A	m ³ (N)/h	113.5	141.8	170.2
		kg/h	49.2	61.4	73.7
	LPG Propane	m ³ (N)/h	49.2	61.4	73.7
		kg/h	99.3	124.1	148.9
	LPG Butane	m ³ (N)/h	38.7	48.4	58.1
	kg/h	100.8	126.0	151.2	
Supply Gas Pressure	MPa	0.06~0.30	0.10~0.30	0.06~0.30	
Supply Power Available Electricity	—	AC 200V 3φ (50/60Hz)			
Equipment Power	kW	8.9	9.8	13.4	
Total Electric Capacity	kVA	15.8	17.2	21.1	
Description	Fan Motor	kW	6.5	7.4	11.0
	Feed Water Pump motor	kW	2.2		
	For Control	kW	0.2		
Main Wire Size	mm ²	14	22		
Power Breaker Capacity	A	75	100		

Remarks: 1. The performance display conforms to the "boiler performance display reference value" of Small-Type Once-Through Boiler Association of Japan. The calculation conditions are as described below.
 Calculation condition of boiler efficiency
 Heat Balancing : JIS B 8222
 Steam pressure = 0.49 MPa, Water supply temperature = 15°C,
 Charge air temperature = 35°C
 Lower heating value = 13A : 40.6 MJ/m³(N)
 Propane : 93.7 MJ/m³(N)
 46.4 MJ/kg
 Butane : 118.9 MJ/m³(N)
 45.7 MJ/kg

- The allowable values below shall be provided as an error.
 - Error of boiler efficiency... ±1%
 - Error of combustion quantity (input)... ±3.5%
- It is recommended to use a feed water temperature of more than 55°C.
- Please made sure to supply gas in stable pressure at boiler inlet regarding standard gas pressure specification.
- A power supply of 100 VAC (1φ) is required when controlling a water softener separately using a boiler controller.
- For the diameter of a power lead-in wire, the wiring distance is assumed to be within 15 m at an ambient temperature of 40°C.
- For the sake of improvement, the contents of specifications may be subject to change without prior notice.

Outline dimensions



The shape of boiler is different depending on Model and Specification. This drawing is SE-3000APG model.